



## HI-SPEED FINISHING OIL

- DESCRIPTION:** A complex blend of natural plant oils specifically formulated to provide a rich lustre under high speed fractioning. Drives deep into the timber's pore structure reflecting a warm, rich glow from within. Contains no petroleum hydrocarbons or chemicals. The cured finish is non toxic and food safe.
- USES:** On lathe, under turning speed, finishing of wood turned articles such as bowls and platters etc.
- INGREDIENTS:** Tung nut oil, pine wood oil, citrus terpene, mustard seed oil and citrus peel extract. Mustard seed oil provides good "slip" for the sanding procedure, and a silken touch to the finished result.
- PREPARATION:**
1. If turning green timbers, apply a coat of Organoil's Woodguard first as a primer coat.
  2. Ensure timber surfaces are clean and dry before application.
- APPLICATION:**
1. Sand the timber's surface through grit papers to 600 grit "Wet and Dry". Leave the sawdust on the paper for grain filling.
  2. Apply a liberal amount of oil to the project allowing the oil to soak into the timber. After 20-30 minutes, apply a second coat. Allow to stand for a few minutes, then wet sand under turning speed with the 600 grit paper containing the sawdust. **Note:** The oil and sawdust slurry generated must be worked evenly across the surface. Stop to add more oil **to the sandpaper's face** should the slurry become powdery or dry.
  3. Using a paper towel, wipe off the excess slurry, then continue to now polish the timber's surface using 1200 grit "Wet sand Dry" paper. **Do not add any more oil.**
  4. Repeat step 3 using 1500 grit "Wet and Dry". If stopping here, use a clean paper towel to clean any residue off the timber's surface. For a higher sheen, repeat this step, using 2000 grit "Wet and Dry".
  5. The oil will take 24-48 hours to totally cure. The finish can then be power buffed—either on or off the lathe— with lambswool or cloth wad to bring up an even higher sheen
- COVERAGE:** (Approximately per coat and depending on timber type)
- |                |                                 |
|----------------|---------------------------------|
| Hardwoods..... | 12 – 18 square metres per litre |
| Softwoods..... | 8 – 10 square metres per litre  |
- SIZES:** 500ml
- SAFETY:** Store with lid tightly closed in a cool place. Clean up with oil-based thinners and warm soapy water. **SOAK CLOTHS IN WARM SOAPY WATER, RINSE AND HANG TO DRY AS THEY MAY SELF IGNITE IF LEFT UNATTENDED.** Keep out of reach of children. Use in a well ventilated area. If swallowed, seek medical advice.
- FLAMMABILITY:** No flammability rating - more than 200 degrees Celsius.

CONDITIONS: OUR INFORMATION IS GIVEN IN GOOD FAITH, AND IS BASED ON RESULTS OBTAINED FROM EXPERIENCE AND TESTS. HOWEVER, AS THE ACTUAL END USE OF OUR PRODUCTS IS BEYOND OUR CONTROL, ALL RECOMMENDATIONS AND SUGGESTIONS ARE MADE WITHOUT GUARANTEE. NO AGENT OR REPRESENTATIVE OF SALES FORCE NSW HAS THE AUTHORITY TO WAIVE OR ALTER THESE CONDITIONS.

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